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RBW5605G00251-3G

Job Sheet 201343



Part No: RBW5605G00251-3G

Job Qty: 1 pcs

Part Name: Tool, Seal Installation



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/1/19

Job Tracking No:

Due Date: 10/30/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW5605G00251-3G Rev D IPP Rev A 18.03.23 New issue DP Verify DD/IPP Rev. B 19.06.03 drawing revision DP Verify DD/IPP Rev. C 19.09.13 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	10/30/19		0.00	0.07	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	1 pcs	10/30/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	1 pcs	10/30/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		

GP 19-10-22

DAS
40
OCT 23 2019 9:59

				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	M
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	10/30/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	DAS
				QC 21 - SA - 53	21

Part Op 100 - Assemble as per drawing. See note 8 and 9.
 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____) The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.
 140 - (QC21- Final Inspection - Work Order Release)

9-28 OCT 23 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CL-652-PGH	Plastic Handle 3/8"-16 x 5/8" Depth x 3-3/4" Long	1 Ea (1 ea)	100-Small Fab - 1	119831
RBW5605G00251-3G-1	Hook	1 pcs (1 ea)	100-Small Fab - 1	217105
RBW5605G00251-3G-2	Shank	1 pcs (1 ea)	100-Small Fab - 1	216753

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	CL-652-PGH	1	2	0
	RBW5605G00251-3G-1	1	9	0
	RBW5605G00251-3G-2	1	9	0

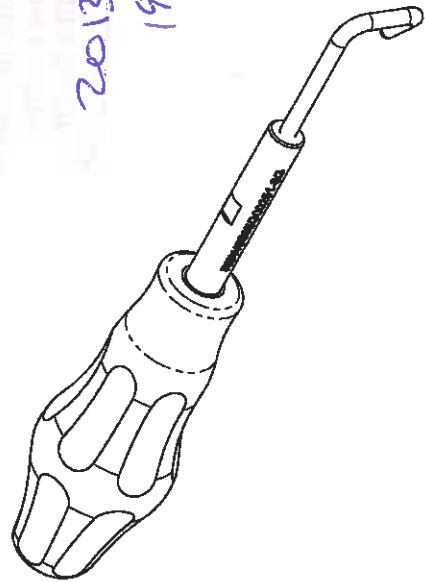
Part Specifications

Specifications could not be found.

Plex 10/1/19 1:54 PM Dart.lajeunesse.marie

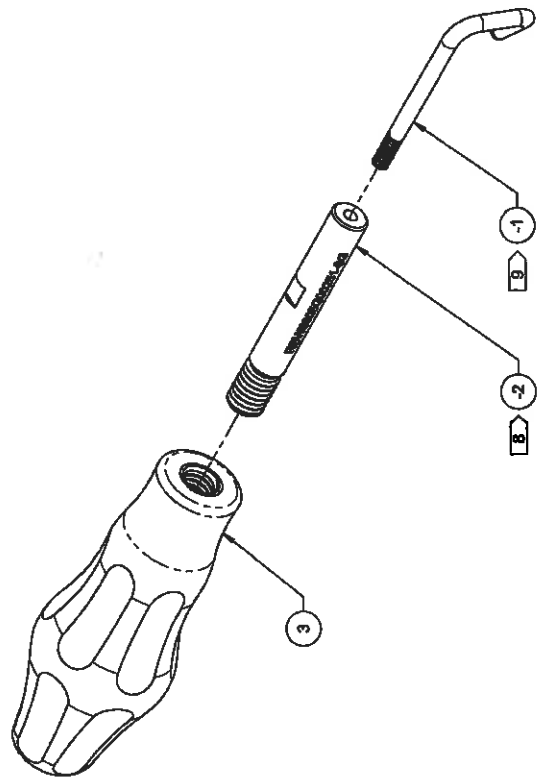
8 7 6 5 4 3 2 1

ITEM #	QTY	PART #	PART TITLE
-1	1	RBW5605G00251-3G-1	HOOK
-2	1	RBW5605G00251-3G-2	SHANK
3	1	CARR-LANEKCL-662-PGH OR EQUIV.	PLASTIC PALM GRIP HANDLE 3/8"-16 THREAD X 5/8" THREAD DP. X 3-3/4" L.G.



RBW5605G00251-3G SEAL INSTALLATION TOOL

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- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1"$
X.XX = $\pm 0.01"$ / $\pm 0.5"$
X.XXX = $\pm 0.005"$ / $\pm 0.1"$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05"$
R = RADIUS, E = ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) IDENTIFICATION: N/A
 - 6) IDENTIFICATION: N/A
 - 7) IDENTIFICATION: N/A
 - 8) IDENTIFICATION: N/A
 - 9) IDENTIFICATION: N/A
 - 10) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

SEE PREVIOUS REVISION FOR MORE INFORMATION		REV. D	BY
REMOVED ITEMS - 3 AND 4		19-09-01	KPT
ADDED ITEMS - 2 AND 3			
-1 DIM WAS 3.18 REF IS 3.17 REF. REMOVED 0.7240.03 0.313, AND 0.01250-0.1242, ADDED 0.7140.03, 8-32 UNC, AND 0.39 DIMS			
DESIGN	VM	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MW	REV. D	
MFG. APPR.	JFT	TOOL PART #	
APPROVED		RBW5605G00251-3G	
DATE 2019-09-13		SHEET 1 OF 3	
		SCALE NTS	
		SEAL INSTALLATION TOOL	
		COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____		DISPOSITION		DEPARTMENT/PROCESS						MRB (QS1042)			
Part No. _____		Rework Scrap Use-as-is		Skid-tube Machining Large Fab		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging		Engineering Water Jet Supplier Quality			
Date: _____		Sequence #: _____		QTY Affected: _____									
Description Work Order Deviation				Disposition									
												Completed By	
												Lead hand / Supervisor	
												QC / QA Coordinator	
Root Cause				FAULT CATEGORY									
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐									